

## INGREDIENTS

	Usage Levels (%)
Flour, all-purpose, pre-sifted	45.6
Water	27.6
Shortening	15.0
Whey protein concentrate, 34% protein (WPC 34)	4.0-6.0
Skimmed milk powder	3.0-4.0
Baking powder	3.0
Salt	1.0
Total	100.00

Por 100g

Per 100g	
Calories	360kcal
Total Fat	17g
Saturated Fat	4g
Trans Fat	5g
Cholesterol	0mg
Total Carbohydrates	43g
Dietary Fiber	1g
Sugars	5g
Protein	8g
Calcium	293mg
Magnesium	24mg
Phosphorus	208mg
Potassium	150mg
Sodium	830mg
Iron	3mg
Vitamin A	4IU
Vitamin C	1mg

## PREPARATION

- 1. Sift together pre-sifted flour, baking powder, baking soda and salt.
- 2. Cut in shortening.
- 3. Blend in WPC 34 and skimmed milk powder, forming soft dough.
- 4. Knead lightly on a nonstick surface.

- 5. Sheet at 20 mm (0.8") thickness, cutting with a non-stick form.
- 6. Set on ungreased pan, baking at 232°C (450°F) for about 10 minutes.

Rely on the dynamic lineup of U.S. dairy to meet consumer demands for global product development. The U.S. Dairy Export Council (USDEC) offers resources on **ThinkUSAdairy.org** including a dairy ingredient supplier search, consumer, nutrition and product research, technical insights and prototype assistance to help develop and launch your next successful product. (Carter Council) (Carter Council

This formula serves as a reference. Product developers are encouraged to modify the formula to meet manufacturing and finished product specification needs. Developed at Knechtel Laboratories. ©2014 U.S. Dairy Export Council.

