

INGREDIENTS

	Usage Levels (%)
Flour	45.60
Water	27.64
Shortening	15.00
Whey protein concentrate, 80% protein (WPC 80)	4.00
Skimmed milk powder, low heat	3.94
Baking powder	2.95
Salt	0.87
Total	100.00

Per 100g	
Calories	360kcal
Total Fat	17g
Saturated Fat	4g
Trans Fat	6g
Cholesterol	5mg
Total Carbohydrates	42g
Dietary Fiber	1g
Sugars	3g
Protein	10g
Calcium	286mg
Magnesium	23mg
Phosphorus	177mg
Potassium	150mg
Sodium	740mg
Iron	3mg
Vitamin A	7IU
Vitamin C	Omg

NUTRITIONAL CONTENT

PREPARATION

- 1. Sift together flour, baking powder, salt, and WPC 80 in a bowl.
- 2. Cut shortening into dry ingredients, using a pastry blender or a fork.
- 3. Mix skimmed milk powder with cold water and add all at once to dry
- 4. ingredients, mixing with a fork until evenly moist.
- 5. Turn onto lightly floured surface. Knead lightly about 6 times, or until ball of dough comes together.
- 6. Pat dough to a thickness of about 1.25 cm (0.5") and cut into 6 cm (2.5") diameter circles.
- 7. Bake on ungreased pan in a 232°C (450°F) oven for 10 minutes, or until golden brown.

Rely on the dynamic lineup of U.S. dairy to meet consumer demands for global product development. The U.S. Dairy Export Council (USDEC) offers resources on **ThinkUSAdairy.org** including a dairy ingredient supplier search, consumer, nutrition and product research, technical insights and prototype assistance to help develop and launch your next successful product. (Carter Council) (Carter Council

This formula serves as a reference. Product developers are encouraged to modify the formula to meet manufacturing and finished product specification needs. Developed at the Wisconsin Center for Dairy Research, University of Wisconsin-Madison. ©2014 U.S. Dairy Export Council.

