

INGREDIENTS

| | Usage Levels (%) |
|--|------------------|
| Flour, all-purpose | 39.32 |
| Water | 31.40 |
| Sugar | 15.85 |
| Vegetable oil | 3.88 |
| Soy flour, defatted | 3.88 |
| Skimmed milk powder | 2.00 |
| Baking powder | 1.73 |
| Salt | 0.62 |
| Egg, yolk, dried | 0.52 |
| Vanilla | 0.36 |
| Whey protein concentrate, 80% protein (WPC 80) | 0.35 |
| Lecithin | 0.09 |
| Total | 100.00 |

NUTRITIONAL CONTENT

| Per 100g | |
|---------------------|---------|
| Calories | 410kcal |
| Total Fat | 22g |
| Saturated Fat | 2g |
| Trans Fat | 0.5g |
| Cholesterol | 10mg |
| Total Carbohydrates | 46g |
| Dietary Fiber | 2g |
| Sugars | 17g |
| Protein | 7g |
| Calcium | 144mg |
| Magnesium | 23mg |
| Phosphorus | 126mg |
| Potassium | 150mg |
| Sodium | 410mg |
| Iron | 1mg |
| Vitamin A | 10IU |
| Vitamin C | 0mg |

PREPARATION

- 1. Cream oil, sugar and salt.
- 2. Sift all the dry ingredients together.
- 3. Mix the above mixtures at low speed until well blended.
- 4. Add water to the combined mixes and blend for 2 minutes on medium speed.
- 5. Fry in an oil bath held at 177°C (350°F), turning as needed to secure completed and even browning.

Rely on the dynamic lineup of U.S. dairy to meet consumer demands for global product development. The U.S. Dairy Export Council (USDEC) offers resources on **ThinkUSAdairy.org** including a dairy ingredient supplier search, consumer, nutrition and product research, technical insights and prototype assistance to help develop and launch your next successful product. () (@ThinkUSAdairy)

This formula serves as a reference. Product developers are encouraged to modify the formula to meet manufacturing and finished product specification needs. ©2014 U.S. Dairy Export Council.

