

## INGREDIENTS

	Grams	Usage Levels (%)
Flour, cake	1350	37.04
Almond powder	680	18.66
Butter	550	15.09
Fat, hydrogenated	550	15.09
Sugar	200	5.49
Lactose	200	5.49
Sweet whey powder	70	1.92
Rum	40	1.10
Salt	5	0.14
Total		100.00

## NUTRITIONAL CONTENT

Por 100g

Per IUUg	
Calories	500kcal
Total Fat	28g
Saturated Fat	9g
Trans Fat	4g
Cholesterol	25mg
Total Carbohydrates	58g
Dietary Fiber	2g
Sugars	33g
Protein	бg
Calcium	58mg
Magnesium	46mg
Phosphorus	111mg
Potassium	170mg
Sodium	125mg
Iron	3mg
Vitamin A	291IU
Vitamin C	0mg

## PREPARATION

- 1. Bake almond powder and cake flour at 120°C (250°F) for 20 minutes.
- 2. Mix together with the rest of the ingredients and freeze for 20 minutes. Laminate and roll dough into individually sized round shapes and freeze for another 15 minutes.
- 3. Bake at surface temperature of 170°C (340°F) and bottom temperature of 160°C (320°F) for 5 minutes. Shut off the surface temperature and bake at bottom temperature of 160°C (320°F) for 13 minutes.
- 4. Cool and sprinkle with powdered sugar.

Rely on the dynamic lineup of U.S. dairy to meet consumer demands for global product development. The U.S. Dairy Export Council (USDEC) offers resources on **ThinkUSAdairy.org** including a dairy ingredient supplier search, consumer, nutrition and product research, technical insights and prototype assistance to help develop and launch your next successful product. () @ThinkUSAdairy

This formula serves as a reference. Product developers are encouraged to modify the formula to meet manufacturing and finished product specification needs. Developed by International School of Baking. ©2014 U.S. Dairy Export Council.

