

INGREDIENTS

	Usage Levels (%)
VIV butterfat*	24.80
Sugar	16.50
Egg, yolk	16.30
Egg, fresh	13.60
Flour, cake (medium)	11.20
Water	11.20
Whey protein concentrate, 80% protein (WPC 80)	2.40
Lactose	2.10
Quick 75 (stabilizer)	1.90
Chocolate paste	as needed
Total	100.00

*VIV butterfat is a form of anhydrous milkfat (AMF, butteroil). VIV butterfat can be replaced with fresh butter by slightly decreasing the amount of water in the recipe.

NUTRITIONAL CONTENT

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Per 100g	
Calories	460kcal
Total Fat	34g
Saturated Fat	21g
Trans Fat	0.5g
Cholesterol	350mg
Total Carbohydrates	35g
Dietary Fiber	2g
Sugars	22g
Protein	8g
Calcium	74mg
Magnesium	13mg
Phosphorus	93mg
Potassium	65mg
Sodium	45mg
Iron	2mg
Vitamin A	1169IU
Vitamin C	Omg

PREPARATION

- 1. Shuffle VIV butterfat until proofed.
- 2. Mix eggs, egg yolk, sugar and Quick 75, then add flour.
- 3. Mix at high speed for about 6 minutes (until dough is proofed).
- 4. Thoroughly mix shuffled VIV butterfat with egg dough at low speed.
- 5. Divide dough into three baking pans, 25 x 23 cm x 3 cm (10 x 9 x 11/4"); two are for the yellow layers and one is for the brown.

- 6. Food coloring, if needed, can be added to the yellow dough.
- 7. Add chocolate paste as needed for the brown dough, then mix thoroughly.
- 8. Put dough into a baking pan, greased with Carlo or another type of release agent.
- 9. Bake at 180°C (350°F) for about 20 minutes.
- 10. After cakes have cooled, arrange into yellowbrown-yellow layers with a layer of jam between each layer.

Rely on the dynamic lineup of U.S. dairy to meet consumer demands for global product development. The U.S. Dairy Export Council (USDEC) offers resources on **ThinkUSAdairy.org** including a dairy ingredient supplier search, consumer, nutrition and product research, technical insights and prototype assistance to help develop and launch your next successful product. (Carter Council C

This formula serves as a reference. Product developers are encouraged to modify the formula to meet manufacturing and finished product specification needs. Developed by USDEC SE Asia office. ©2014 U.S. Dairy Export Council.



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