

INGREDIENTS

| | Usage Levels (%) |
|-----------------------|------------------|
| Flour, cake | 37.00 |
| Shortening | 24.06 |
| Sugar | 18.60 |
| Flour, corn | 9.25 |
| Water | 7.40 |
| Whey permeate | 1.48 |
| Egg, dried, whole | 1.02 |
| Salt | 0.56 |
| Baking soda | 0.37 |
| Monocalcium phosphate | 0.19 |
| Flavor | 0.07 |
| Total | 100.00 |

NUTRITIONAL CONTENT

| Per 100g | |
|---------------------|---------|
| Calories | 510kcal |
| Total Fat | 28g |
| Saturated Fat | 7g |
| Trans Fat | 9g |
| Cholesterol | 20mg |
| Total Carbohydrates | 61g |
| Dietary Fiber | 1g |
| Sugars | 22g |
| Protein | 5g |
| Calcium | 37mg |
| Magnesium | 18mg |
| Phosphorus | 105mg |
| Potassium | 90mg |
| Sodium | 390mg |
| Iron | 3mg |
| Vitamin A | 13IU |
| Vitamin C | Omg |

PREPARATION

- 1. Combine shortening, sugar, whey permeate, eggs and flavor. Blend 1 minute on
- 2. low speed in a mixer with paddle attachment. Scrape bowl and blend 1 minute onlow speed.
- 3. Add water and mix for 30 seconds on low speed.
- 4. Sift together cake flour, corn flour, salt, baking soda and monocalcium phosphate and add to mixer. Mix on low speed until just combined (do not over mix).
- 5. Roll dough at 0.32 x 0.64 cm (1/8 to 1/4") thickness. Cut into squares approximately 3.80 x 3.80 cm (1.5" x1.5").

Rely on the dynamic lineup of U.S. dairy to meet consumer demands for global product development. The U.S. Dairy Export Council (USDEC) offers resources on **ThinkUSAdairy.org** including a dairy ingredient supplier search, consumer, nutrition and product research, technical insights and prototype assistance to help develop and launch your next successful product. (Carter Council) (Carter Council

This formula serves as a reference. Product developers are encouraged to modify the formula to meet manufacturing and finished product specification needs. Developed by Davisco Foods International, Inc. ©2014 U.S. Dairy Export Council.

