

INGREDIENTS

| | Usage Levels (%) |
|---------------------|------------------|
| Flour, all-purpose | 41.79 |
| Sugar | 22.82 |
| Butter | 14.71 |
| Water | 8.35 |
| Egg | 5.59 |
| Whole milk powder | 3.05 |
| Skimmed milk powder | 2.50 |
| Vanilla | 0.70 |
| Salt | 0.35 |
| Baking powder | 0.14 |
| Total | 100.00 |

| NUTRITIONAL CONTENT |
|---------------------|
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Por 1000

| Per 100g | |
|---------------------|---------|
| Calories | 450kcal |
| Total Fat | 16g |
| Saturated Fat | 10g |
| Trans Fat | Og |
| Cholesterol | 70mg |
| Total Carbohydrates | 69g |
| Dietary Fiber | 1g |
| Sugars | 30g |
| Protein | 8g |
| Calcium | 101mg |
| Magnesium | 20mg |
| Phosphorus | 123mg |
| Potassium | 160mg |
| Sodium | 320mg |
| Iron | 2mg |
| Vitamin A | 512IU |
| Vitamin C | 1mg |
| | |

PREPARATION

- 1. Cream butter with sugar.
- 2. Add vanilla, eggs and water.
- 3. Add dry ingredients; mix until well blended.
- 4. Chill dough for 1 hour.

- 5. Roll out to 1.25 cm (0.5") thickness and cut into rounds.
- 6. Bake at 190°C (375°F) for 8-10 minutes.

Rely on the dynamic lineup of U.S. dairy to meet consumer demands for global product development. The U.S. Dairy Export Council (USDEC) offers resources on **ThinkUSAdairy.org** including a dairy ingredient supplier search, consumer, nutrition and product research, technical insights and prototype assistance to help develop and launch your next successful product. **Mathematical Construction**

This formula serves as a reference. Product developers are encouraged to modify the formula to meet manufacturing and finished product specification needs. Developed by the Dairy Products Technology Center, California Polytechnic State University. ©2014 U.S. Dairy Export Council.

