

INGREDIENTS

	Bakers (%)	Usage Levels (%)
Sugar, granulated	514.88	34.33
Flour, white, cake, enriched (sifted)	312.99	20.87
Shortening, all-purpose	229.31	15.29
Water	229.01	15.27
Alkalized Dutch cocoa powder R 10/12	82.97	5.53
Whey protein concentrate, 80% protein (WPC 80)	37.71	2.51
Glycerine 99.7% USP	30.17	2.01
Corn syrup, 62 DE	34.20	2.28
Vanilla extract	9.81	0.65
Black alkalized cocoa powder 12%	6.03	0.40
Soy lecithin	5.69	0.38
Baking powder, double acting	4.08	0.27
Salt	1.67	0.11
Guar gum	1.52	0.10
Total		100.00

PREPARATION

- 1. Dissolve WPC 80 in water, mix for 5 minutes.
- 2. Mix sugar and black cocoa with shortening. Cream until smooth.
- 3. Slowly add whey protein solution, mix on low speed until combined (about 30 seconds).
- 4. Add corn syrup, glycerine, lecithin, and vanilla to mixture, beat on low speed until combined (about 30 seconds).

NUTRITIONAL CONTENT

Per 100g	
Calories	420kcal
Total Fat	18g
Saturated Fat	4g
Trans Fat	5g
Cholesterol	5mg
Total Carbohydrates	62g
Dietary Fiber	2g
Sugars	39g
Protein	5g
Calcium	51mg
Magnesium	40mg
Phosphorus	81mg
Potassium	250mg
Sodium	90mg
Iron	2mg
Vitamin A	3IU
Vitamin C	0mg

- 5. Mix dry ingredients and sift together.
- 6. Slowly add dry ingredients. Mix on low speed for 30 seconds, then medium speed for 20 seconds.
- 7. Pour into 23 x 40 cm (12 x16") baking pan.
- 8. Bake at 177°C (350°F) for 10 minutes, than turn oven down to 163°C (325°F) and cook for an additional 25 minutes.

This formula serves as a reference. Product developers are encouraged to modify the formula to meet manufacturing and finished product specification needs. Developed by Knechtel Laboratories. ©2014 U.S. Dairy Export Council.

