

INGREDIENTS

	Usage Levels (%)
Skimmed milk powder	22.46
Whey protein concentrate, 80% protein (WPC 80)	22.19
Fructose	15.00
Creamer	11.64
Sucrose	10.25
Canola oil	6.19
Coffee, instant	4.21
Сосоа	2.82
Guar/xanthan blend	1.68
Natural flavor	1.40
Milk minerals	1.32
Vitamin/mineral premix	0.84
Total	100.00

NUTRITIONAL CONTENT

Per 100g	
Calories	390kcal
Total Fat	13g
Saturated Fat	5g
Trans Fat	Og
Cholesterol	40mg
Total Carbohydrates	44g
Dietary Fiber	2g
Sugars	39g
Protein	28g
Calcium	629mg
Magnesium	131mg
Phosphorus	427mg
Potassium	790mg
Sodium	240mg
Iron	3mg
Vitamin A	519IU
Vitamin C	11mg

PREPARATION

- 1. Mix sucrose, fructose and gum blend.
- 2. Add coffee, mix well.

- 3. Add the remaining ingredients, except the canola oil, mix for 5 minutes.
- 4. Slowly add oil, mix for an additional 5 minutes.

Rely on the dynamic lineup of U.S. dairy to meet consumer demands for global product development. The U.S. Dairy Export Council (USDEC) offers resources on **ThinkUSAdairy.org** including a dairy ingredient supplier search, consumer, nutrition and product research, technical insights and prototype assistance to help develop and launch your next successful product. **Solution**

This formula serves as a reference. Product developers are encouraged to modify the formula to meet manufacturing and finished product specification needs. Developed at California Polytechnic State University. ©2014 U.S. Dairy Export Council.

