

INGREDIENTS*

	Usage Levels (%)
Water	47.37
Skimmed milk	28.81
Sucrose	8.00
Cream, 40% milkfat	7.57
Whey protein concentrate, 34% protein (WPC 34)	5.73
Skimmed milk powder, low-heat	2.30
Sodium tripolyphosphate	0.10
Kappa-2 carrageenan	0.06
Lecithin	0.03
Mono & diglycerides	0.03
Vitamins & minerals	as desired
Total	100.00

*This formula uses a 40/60 ratio of Casein: Whey Protein

NUTRITIONAL CONTENT

Per 100g	
Calories	100kcal
Total Fat	3g
Saturated Fat	2g
Trans Fat	Og
Cholesterol	10mg
Total Carbohydrates	14g
Dietary Fiber	Og
Sugars	3g
Protein	4g
Calcium	108mg
Magnesium	10mg
Phosphorus	104mg
Potassium	75mg
Sodium	105mg
Iron	0mg
Vitamin A	173IU
Vitamin C	1mg

PREPARATION

- 1. Disperse the vitamins, minerals, sugar and emulsifiers with water.
- 2. Add skimmed milk, cream, WPC 34 and skimmed milk powder.
- 3. Heat to 70°C (158°F).

- 4. Homogenize at 55 MPa (8,000 psi) before retorting.
- 5. Retort using appropriate time and temperature values (121°C (250°F) for 6 minutes in stork retort).

Rely on the dynamic lineup of U.S. dairy to meet consumer demands for global product development. The U.S. Dairy Export Council (USDEC) offers resources on **ThinkUSAdairy.org** including a dairy ingredient supplier search, consumer, nutrition and product research, technical insights and prototype assistance to help develop and launch your next successful product. () (ThinkUSAdairy)

This formula serves as a reference. Product developers are encouraged to modify the formula to meet manufacturing and finished product specification needs. Developed by Texas A&M University. ©2014 U.S. Dairy Export Council.

