

INGREDIENTS

	Usage Levels (%)
Sugar, powdered, 6X	49.70
Cocoa butter	20.85
Chocolate liquor	13.00
Whey protein concentrate, 34% protein (WPC 34)	12.30
Anhydrous milkfat (AMF)	3.70
Lecithin	0.30
Vanillin	0.10
Flour salt	0.05
Total	100.00

NUTRITIONAL CONTENT

Per 100g	
Calories	520kcal
Total Fat	32g
Saturated Fat	19g
Trans Fat	Og
Cholesterol	15mg
Total Carbohydrates	60g
Dietary Fiber	2g
Sugars	54g
Protein	6g
Calcium	96mg
Magnesium	12mg
Phosphorus	92mg
Potassium	60mg
Sodium	100mg
Iron	1mg
Vitamin A	135IU
Vitamin C	Omg

PREPARATION

- 1. Combine dry ingredients in a planetary-type mixer with paddle attachment.
- 2. Melt cocoa butter and add the lecithin.
- 3. Add melted chocolate liquor to the dry ingredients and enough melted cocoa butter to make refiners paste.
- 4. Pass the refiners paste through a three-roll refiner set at 2.6-3.1 MPa (375-450 psi) twice.
- 5. Pass the paste back into the mixer bowl and with low heat, conch into a paste.
- 6. Slowly add the remaining fat mixture into the batch and mix until uniform.
- 7. Place the chocolate into a chocolate melter for at least 24 hours to develop flavors.
- 8. The chocolate is ready to be tempered for use.

Rely on the dynamic lineup of U.S. dairy to meet consumer demands for global product development. The U.S. Dairy Export Council (USDEC) offers resources on **ThinkUSAdairy.org** including a dairy ingredient supplier search, consumer, nutrition and product research, technical insights and prototype assistance to help develop and launch your next successful product. () @ThinkUSAdairy

This formula serves as a reference. Product developers are encouraged to modify the formula to meet manufacturing and finished product specification needs. Developed by Knechtel Laboratories. ©2014 U.S. Dairy Export Council.

