

INGREDIENTS

	Usage Levels (%)
Sugar, powdered, 6X	70.40
Cocoa butter	10.00
Whey protein concentrate, 80% protein (WPC 80)	6.30
Chocolate liquor	4.50
Lecithin	4.20
Ethyl vanillin	2.10
Total	100.00

NUTRITIONAL CONTENT

Per 100g	
Calories	530kcal
Total Fat	33g
Saturated Fat	19g
Trans Fat	Og
Cholesterol	15mg
Total Carbohydrates	52g
Dietary Fiber	1g
Sugars	48g
Protein	13g
Calcium	124mg
Magnesium	20mg
Phosphorus	31mg
Potassium	70mg
Sodium	25mg
Iron	1mg
Vitamin A	28IU
Vitamin C	0mg

PREPARATION

- 1. Combine dry ingredients in a planetary-type mixer with paddle attachment.
- 2. Melt cocoa butter and add the lecithin.
- 3. Add melted chocolate liquor to the dry ingredients and enough melted cocoa butter to make refiners paste.
- 4. Pass the refiners paste through a three-roll refiner set at 2.6-3.1 MPa (375-450 psi)to achieve desired particle size.
- 5. Place the refined paste back into the mixer bowl and using a mantle with low heat, conch into a paste.
- 6. Slowly add the remaining cocoa butter/lecithin mixture into the batch and mix until uniform.
- 7. Place the chocolate into a chocolate melter for at least 24 hours to develop flavors.
- 8. The chocolate is ready to be tempered for use.

Rely on the dynamic lineup of U.S. dairy to meet consumer demands for global product development. The U.S. Dairy Export Council (USDEC) offers resources on **ThinkUSAdairy.org** including a dairy ingredient supplier search, consumer, nutrition and product research, technical insights and prototype assistance to help develop and launch your next successful product. () <u>@ThinkUSAdairy</u>

This formula serves as a reference. Product developers are encouraged to modify the formula to meet manufacturing and finished product specification needs. ©2014 U.S. Dairy Export Council.

