

## INGREDIENTS

	Twirls & Dummies (%)	Lollipops (%)
Sugar, white, granulated	45	39
Glucose syrup, 42 DE	40	40
Lactose	15	21
Flavoring and colors	As desired	As desired
Total		100.00

## NUTRITIONAL CONTENT

Per 100g

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Calories	390kcal
Total Fat	Og
Saturated Fat	Og
Trans Fat	Og
Cholesterol	0mg
Total Carbohydrates	98g
Dietary Fiber	Og
Sugars	75g
Protein	Og
Calcium	3mg
Magnesium	0mg
Phosphorus	0mg
Potassium	0mg
Sodium	Omg
Iron	0mg
Vitamin A	OIU
Vitamin C	0mg

## PREPARATION

- 1. Blend all ingredients together. Boil the mix to 138°C (280°F) in the winter and
- 3. Form candy as desired.
- 2. 143-153°C (289-307°F) in the summer. The boiling process takes about 30 minutes.

Rely on the dynamic lineup of U.S. dairy to meet consumer demands for global product development. The U.S. Dairy Export Council (USDEC) offers resources on **ThinkUSAdairy.org** including a dairy ingredient supplier search, consumer, nutrition and product research, technical insights and prototype assistance to help develop and launch your next successful product. (Carter Council C

This formula serves as a reference. Product developers are encouraged to modify the formula to meet manufacturing and finished product specification needs. Developed by Knechtel Laboratories. ©2014 U.S. Dairy Export Council.



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