

## INGREDIENTS

	Usage Levels (%)
Corn syrup, 42 DE	45.37
Sugar, granulated	33.01
Water #1	8.25
Fondant, 4:1	4.13
Whey protein concentrate, 34% protein (WPC 34)	4.00
Water #2	2.06
Palm kernel oil (melting point 38°C (100°F))	2.05
Gelatin, 250 bloom	0.77
Glyceryl monostearate	0.26
Peppermint oil	0.10
Total	100.00

## NUTRITIONAL CONTENT

Per 100g

390kcal
3 g
2.5g
Og
Omg
91g
Og
61g
2g
34mg
5mg
36mg
25mg
40mg
Omg
4IU
Omg

## PREPARATION

- 1. Soak gelatin in water **#2. Set aside.**
- Cook sugar, corn syrup and water #1 to 117°C
  (243°F). Place the cooked syrup into a mixer. Add the gelatin mixture and beat at high speed for 5 minutes.
- 3. Make a paste of WPC 34, palm kernel oil and glyceryl monostearate.
- 4. Add the paste mixture, fondant and flavor to the mixer and blend well.
- 5. Pour onto an oiled slab. Cool and cut into pieces. Wrap.

Rely on the dynamic lineup of U.S. dairy to meet consumer demands for global product development. The U.S. Dairy Export Council (USDEC) offers resources on **ThinkUSAdairy.org** including a dairy ingredient supplier search, consumer, nutrition and product research, technical insights and prototype assistance to help develop and launch your next successful product. () (@ThinkUSAdairy)

This formula serves as a reference. Product developers are encouraged to modify the formula to meet manufacturing and finished product specification needs. Developed by Knechtel Laboratories. ©2014 U.S. Dairy Export Council.

