

INGREDIENTS*

	Usage Levels (%)
Sugar	43.9
Vegetable fat (melting point 38°C (100°F))	40.0
Whey protein isolate (WPI)	7.6
Cocoa 10/12 powder, Dutched	7.6
Sorbitan tristearate	0.5
Soy lecithin	0.2
Vanilla extract, dry	0.1
Flour salt	0.1
Total	100.00

*A yogurt compound coating can be create dusing 7-9% dry powdered yogurt instead of cocoa powder and 3-8% levels of WPI. Fat and sugarlevels adjusted to suit tastes and process conditions.

NUTRITIONAL CONTENT

Per 100g	
Calories	580kcal
Total Fat	42g
Saturated Fat	26g
Trans Fat	Og
Cholesterol	0mg
Total Carbohydrates	48g
Dietary Fiber	2g
Sugars	43g
Protein	9g

PREPARATION

- 1. Melt vegetable fat (not over 38°C (100°F)) and mix in lecithin and sorbitan tristearate.
- 2. Combine dry ingredients in a planetary-type mixer.
- 3. Add enough fat to mixture to make a refiners paste.
- 4. Refine on three-roll refiner (three passes) to a particle size below 25 microns.
- 5. Place fines back into a planetary-type and use a mantel for heat. Conch coating for 4 hours at a temperature not above 66°C (150°F).
- 6. Add remaining fat to coating.
- 7. Add any flavors desired.
- 8. Place into chocolate melter not above 54°C (130°F).

Rely on the dynamic lineup of U.S. dairy to meet consumer demands for global product development. The U.S. Dairy Export Council (USDEC) offers resources on **ThinkUSAdairy.org** including a dairy ingredient supplier search, consumer, nutrition and product research, technical insights and prototype assistance to help develop and launch your next successful product. () <u>@ThinkUSAdairy</u>

This formula serves as a reference. Product developers are encouraged to modify the formula to meet manufacturing and finished product specification needs. ©2014 U.S. Dairy Export Council.

