

INGREDIENTS

	Usage Levels (%)
Whey protein isolate (WPI)	30.1
Maltitol syrup	24.8
Shortening, vegetable	14.8
Plum paste	13.2
Milk minerals	5.5
Cocoa powder, Dutched	3.5
Almond meal	3.5
Crystalline sorbitol	1.6
Water	1.5
Oat fiber	0.5
Glycerin	0.5
Sodium polyphosphate	0.3
Salt	0.2
Total	100.00

NUTRITIONAL CONTENT

Per 100g	
Calories	430kcal
Total Fat	23g
Saturated Fat	4g
Trans Fat	Og
Cholesterol	Omg
Total Carbohydrates	41g
Dietary Fiber	3g
Sugars	14g
Protein	18g
Sodium	70mg

PREPARATION

- 1. Place dry ingredients in a mixing bowl and dry blend for 30 seconds.
- 2. Add shortening, glycerin and plum paste and mix on the lowest speed for 3 minutes or until evenly mixed.
- 3. Add sodium polyphosphate to formula water to solubilize.
- 4. Pour maltitol syrup, then phosphate solution, over this mixture and mix until the product comes

together to form a soft dough (approximately 2 minutes).

- 5. Sheet dough to 10 mm (0.4") thick. Cut into bars 3 x 7 cm (1.2 x 2.8").
- 6. Coat with bittersweet chocolate or low-carb compound coating, removing excess. Place at 5°C (40°F) and allow coating to set.

Rely on the dynamic lineup of U.S. dairy to meet consumer demands for global product development. The U.S. Dairy Export Council (USDEC) offers resources on **ThinkUSAdairy.org** including a dairy ingredient supplier search, consumer, nutrition and product research, technical insights and prototype assistance to help develop and launch your next successful product. (Construction) (

This formula serves as a reference. Product developers are encouraged to modify the formula to meet manufacturing and finished product specification needs. ©2014 U.S. Dairy Export Council.

