

INGREDIENTS

	Usage Levels (%)
Corn syrup	63
Whey protein	18
Sucrose	8
Maltodextrin	5
Oil, partially hydrogenated	3
Fiber	3
Flavor	as desired
Total	100.00

NUTRITIONAL	CONTENT

Per 100g	
Calories	370kcal
Total Fat	4.5g
Saturated Fat	2g
Trans Fat	Og
Cholesterol	20mg
Total Carbohydrates	68g
Dietary Fiber	3g
Sugars	26g
Protein	15g
Calcium	143mg
Magnesium	25mg
Phosphorus	38mg
Potassium	85mg
Sodium	20mg
Iron	0mg
Vitamin A	24IU
Vitamin C	Omg

PREPARATION

- 1. Blend all dry ingredients together.
- 2. Heat syrup and sugars to 79°C (174°F), making sure completely dissolved.
- 3. Add syrup to mixer and add fat.

- 4. Mix until fat is melted and then add dry ingredients until dispersed.
- 5. Continue mixing and cool to 38°C (100°F).
- 6. Extrude, mold and cut bars.

Rely on the dynamic lineup of U.S. dairy to meet consumer demands for global product development. The U.S. Dairy Export Council (USDEC) offers resources on **ThinkUSAdairy.org** including a dairy ingredient supplier search, consumer, nutrition and product research, technical insights and prototype assistance to help develop and launch your next successful product. () (aThinkUSAdairy)

This formula serves as a reference. Product developers are encouraged to modify the formula to meet manufacturing and finished product specification needs. Developed by James Farrell & Co. ©2014 U.S. Dairy Export Council.

