# Hash Brown Casserole with Aged Cheddar



#### **MARKET INSIGHTS**

- Many consumers look forward to a hot morning meal, but few have time to prepare traditional breakfast foods.
- High-quality, frozen breakfast items allow busy consumers to enjoy a weekend-style breakfast any day of the week.

#### **BENEFITS OF USING U.S. DAIRY**

#### Cheese

- Distinct and exciting taste that adds value to frozen foods
- Builds body and texture
- · Provides beneficial nutrients found in dairy foods, such as protein and calcium

## Sour Cream

• Flavorful, creamy taste with a rich body texture

## Butter

• Mild and pleasurable dairy flavor that blends well with other ingredients

#### INGREDIENTS

	Usage Levels (%)
Hash Brown Shreds, IQF	47.38
Yellow Onions, <sup>3</sup> /8 Diced	18.23
Cheddar Cheese, Low Fat, Sharp, Shredded	10.56
Sour Cream	6.11
Water	5.26
Whole Milk	4.01
Creamy Soup Base 42904-48D, Kerry	3.35
Parmesan Cheese, Shredded	1.62
Butter, Unsalted	1.52
Chicken Base 458, Givaudan	1.15
Polar Tex Starch 06732	0.55
Salt	0.09
Velveeta Sauce Mix 7089800, Kraft	0.06
Annatto Solution (Annatto Powder AFCWS4600P 0.99%, Water 99.1%)	0.05
Mustard, Yellow	0.01
Tabasco Sauce	0.01
Onion, Granulated	0.01
White Pepper, Ground	0.01
Mustard Flour	0.01
Nutmeg, Ground	0.01
Total	100.00

### **NUTRITIONAL CONTENT**

#### U.S. Label

## **Nutrition Facts**

Serving Size 1 Casserole (152g)				
Servings Per	Containe	er		
Amount Per Ser	ving			
Calories 180	Calc	ories from	m Fat 80	
		% Da	aily Value*	
Total Fat 9g 1		13%		
Saturated F	at 5g		<b>27</b> %	
Trans Fat 0	g			
Cholesterol 30mg 9%			9%	
<b>Sodium</b> 520mg <b>22</b>			22%	
Total Carbohydrate 17g 6%				
Dietary Fiber 1g 5%			5%	
Sugars 3g				
Protein 10g				
Vitamin A 6%			n C 10%	
Calcium 15%	•	Iron 49	6	
*Percent Daily Values are based on a 2,000 calorie diet. Your daily values may be higher or lower depending on your calorie needs: Calories: 2,000 2,500				
Total Fat Saturated Fat Cholesterol Sodium Total Carbohydra Dietary Fiber Calories per gran	Less than Less than Less than Less than te	65g 20g 300mg	80g 25g 300mg 2,400mg 375g 30g	
	arbohvdrate	4 • Prote	ein 4	

Fat 9 · Carbohydrate 4 · Protein 4



#### PREPARATION

- 1. Slurry starch in partial water. Slurry mustard, tabasco, granulated onion, white pepper, mustard flour, salt, chicken base, nutmeg and annatto solution in partial water.
- 2. Add butter to kettle and heat.
- 3. Add onions and saute until translucent but not brown.
- 4. Add base/slurry and remaining water to the kettle. Whisk in creamy soup base and Velveeta sauce mix until dissolved. Stir in cream.
- 5. Bring to 190°F. Add starch slurry and hold for 5 minutes. Blend in cheese and sour cream.
- 6. Bring to 190°F. Add hash browns.
- 7. Bring to 100%.
- 8. Portion into cups.
- 9. Bake at 350°F for 30 minutes

Rely on the dynamic lineup of U.S. dairy to meet consumer demands in global product development. The U.S. Dairy Export Council<sup>®</sup> (USDEC) offers resources on **ThinkUSAdairy.org** including a dairy ingredient supplier search, consumer, nutrition and product research, technical insights and prototype assistance to help develop and launch your next successful product. (Carter Science) (Carter Scien

This formula serves as a reference. Product developers are encouraged to modify the formula to meet manufacturing and finished product specifications needs. Developed by Chef John Folse & Company, Gonzales, LA. ©2014 U.S. Dairy Export Council.

