

BENEFITS OF USING U.S. DAIRY

WPC 80

- Enhances cooked yield based on both raw weight and tumbled weight without significantly affecting sensory attributes.
- Cost reduction of about 7% while maintaining the whole muscle texture of the finished product.

INGREDIENTS

	Control (%)	WPC 80 (%)
Chicken, breasts	85.65	84.65
Water	12.00	12.00
Starch	1.50	1.50
Whey protein concentrate, 80% protein (WPC 80)	-	1.00
Salt	0.50	0.50
Phosphate	0.35	0.35
Total	100.00	100.00

NUTRITIONAL CONTENT

Dox 100 ~	Control	WPC 80
Per 100g	Control	WFC 00
Calories	150kcal	150kcal
Total Fat	2g	2g
Saturated Fat	0.5g	0.5g
Trans Fat	Og	Og
Cholesterol	75mg	70mg
Total Carbohydrates	2g	2g
Dietary Fiber	Og	Og
Sugars	Og	Og
Protein	29g	29g
Calcium	45mg	54mg
Magnesium	36mg	36mg
Phosphorus	51mg	53mg
Potassium	360mg	350mg
Sodium	410mg	390mg
Iron	1mg	1mg
Vitamin A	OIU	2IU
Vitamin C	2mg	1mg

PREPARATION

- 1. Dissolve salt, phosphate, starch and WPC 80 in water and tumble with chicken breasts for 45 minutes continuously.
- 2. Thermally process to 74.5°C (166°F) internal

temperature at 40% relative humidity (94.5°C (202°F) dry bulb, 69°C (156°F) wet bulb).

3. Chill overnight, vacuum package and freeze.

Rely on the dynamic lineup of U.S. dairy to meet consumer demands for global product development. The U.S. Dairy Export Council (USDEC) offers resources on **ThinkUSAdairy.org** including a dairy ingredient supplier search, consumer, nutrition and product research, technical insights and prototype assistance to help develop and launch your next successful product. () (ThinkUSAdairy)

This formula serves as a reference. Product developers are encouraged to modify the formula to meet manufacturing and finished product specification needs. Developed by Proliant Inc. ©2014 U.S. Dairy Export Council.



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