

#### INGREDIENTS

	Usage Levels (%)
Artificial Casings	-
Beef, boned (briskets, plates, etc.)	80.79
Skimmed milk powder	12.12
Salt	4.04
Cure (see formula below)	2.22
Pepper, black	0.40
Bay leaves, crushed	0.15
Allspice	0.10
Cloves, ground	0.10
Onion powder	0.05
Garlic powder	0.03
Total	100.00

Cure	100.00
Dextrose	67.15
Sodium nitrate	23.08
Water	7.67
Nitrite of soda	2.10

# PREPARATION

#### Cure

- 1. Combine all ingredients.
- 2. Mix until dissolved.

# **NUTRITIONAL CONTENT**

Per 100g	
Calories	260kcal
Total Fat	15g
Saturated Fat	бg
Trans Fat	Og
Cholesterol	55mg
Total Carbohydrates	9g
Dietary Fiber	Og
Sugars	8g
Protein	20g
Calcium	185mg
Magnesium	35mg
Phosphorus	278mg
Potassium	450mg
Sodium	1870mg
Iron	2mg
Vitamin A	16IU
Vitamin C	2mg

## Corned Beef

- 1. Run beef through large lard cutting plate and mix well with salt and cure.
- 2. Cure for 5 days at 3-5°C (37-40°F). Place meat in nets for easier handling.
- 3. Put into steam-jacketed kettle with enough water to cover meat.



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### PREPARATION

### (continues)

- 4. Cook for about 3.5 hours at 74-77°C (165-171°F).
- 5. Place spices in a muslin bag and add to meat while cooking.
- 6. Remove bag of spices after cooking.
- 7. Put meat mixture in blender. While mixing, sprinkle with skimmed milk powder. Add cooking water to give it proper consistency. Mix well.
- 8. Chill mixture.
- 9. When firmly set, stuff into artificial casings.Stuff into cellulose casings.

Rely on the dynamic lineup of U.S. dairy to meet consumer demands for global product development. The U.S. Dairy Export Council (USDEC) offers resources on **ThinkUSAdairy.org** including a dairy ingredient supplier search, consumer, nutrition and product research, technical insights and prototype assistance to help develop and launch your next successful product. (ThinkUSAdairy)

This formula serves as a reference. Product developers are encouraged to modify the formula to meet manufacturing and finished product specification needs. ©2014 U.S. Dairy Export Council.

