

INGREDIENTS

	Usage Levels (%)
Pollack, Alaskan	66.70
lce	29.80
Salt	2.00
Whey protein concentrate, 80% protein (WPC 80)	1.50
Total	100.00

NU.	FRIT I	ONAL	CONT	FENT

Per 100g	
Calories	90kcal
Total Fat	1g
Saturated Fat	Og
Trans Fat	Og
Cholesterol	75mg
Total Carbohydrates	Og
Dietary Fiber	Og
Sugars	Og
Protein	19g
Calcium	24mg
Magnesium	62mg
Phosphorus	390mg
Potassium	340mg
Sodium	1310mg
Iron	Omg
Vitamin A	3IU
Vitamin C	Omg

PREPARATION

- 1. Mix all ingredients together for 4 minutes in a vacuum chopper.
- 2. Transfer paste to sausage stuffer and extrude into stainless steel tubes.
- 4. Cook at 90°C (194°F) for 15 minutes.
- 5. Chill in ice water for 15 minutes.
- 6. Remove from tubes and store at 4°C (39°F).

3. Seal both ends of the tubes.

Rely on the dynamic lineup of U.S. dairy to meet consumer demands for global product development. The U.S. Dairy Export Council (USDEC) offers resources on **ThinkUSAdairy.org** including a dairy ingredient supplier search, consumer, nutrition and product research, technical insights and prototype assistance to help develop and launch your next successful product. **Mathematical Construction**

This formula serves as a reference. Product developers are encouraged to modify the formula to meet manufacturing and finished product specification needs. Developed at the Wisconsin Center for Dairy Research, University of Wisconsin-Madison. ©2014 U.S. Dairy Export Council.

