

INGREDIENTS

	Usage Levels (%)
Butter, unsalted	26.67
Egg, whole	21.25
Flour, cake	20.21
Sugar	20.00
Milk, whole	5.46
Whey permeate	5.00
Vanilla	0.87
Baking powder	0.54
Total	100.00

Per 100g	
Calories	400kcal
Total Fat	26g
Saturated Fat	15g
Trans Fat	0.5g
Cholesterol	160mg
Total Carbohydrates	44g
Dietary Fiber	Og
Sugars	22g
Protein	5g
Calcium	43mg
Magnesium	5mg
Phosphorus	43mg
Potassium	40mg
Sodium	95mg
Iron	2mg
Vitamin A	854IU
Vitamin C	Omg

PREPARATION

- 1. Cream butter (room temperature) in mixing bowl for 1 minute at medium speed.
- 2. Add sugar gradually, creaming for 4 minutes at medium speed.
- 3. Slowly add beaten eggs in four portions, scraping down bowl after each addition. Beat at medium speed for at least 30 seconds after each addition.
- 4. Combine dry ingredients (cake flour, whey permeate,

baking powder) and add alternately with milk and vanilla, beginning and ending with dry ingredients.

- 5. Weigh out 775 g (27 oz) for each prepared pan (greased, parchment-lined 22.5 x 12.5 cm (9 x 5") loaf pan).
- 6. Bake in conventional oven at 177°C (350°F) for 55-65 minutes, or in a commercial reel oven at 148°C (300°F) for 45 minutes.

Rely on the dynamic lineup of U.S. dairy to meet consumer demands for global product development. The U.S. Dairy Export Council (USDEC) offers resources on **ThinkUSAdairy.org** including a dairy ingredient supplier search, consumer, nutrition and product research, technical insights and prototype assistance to help develop and launch your next successful product. (Carter Council C

This formula serves as a reference. Product developers are encouraged to modify the formula to meet manufacturing and finished product specification needs. Developed at the Wisconsin Center for Dairy Research, University of Wisconsin-Madison. ©2014 U.S. Dairy Export Council.

